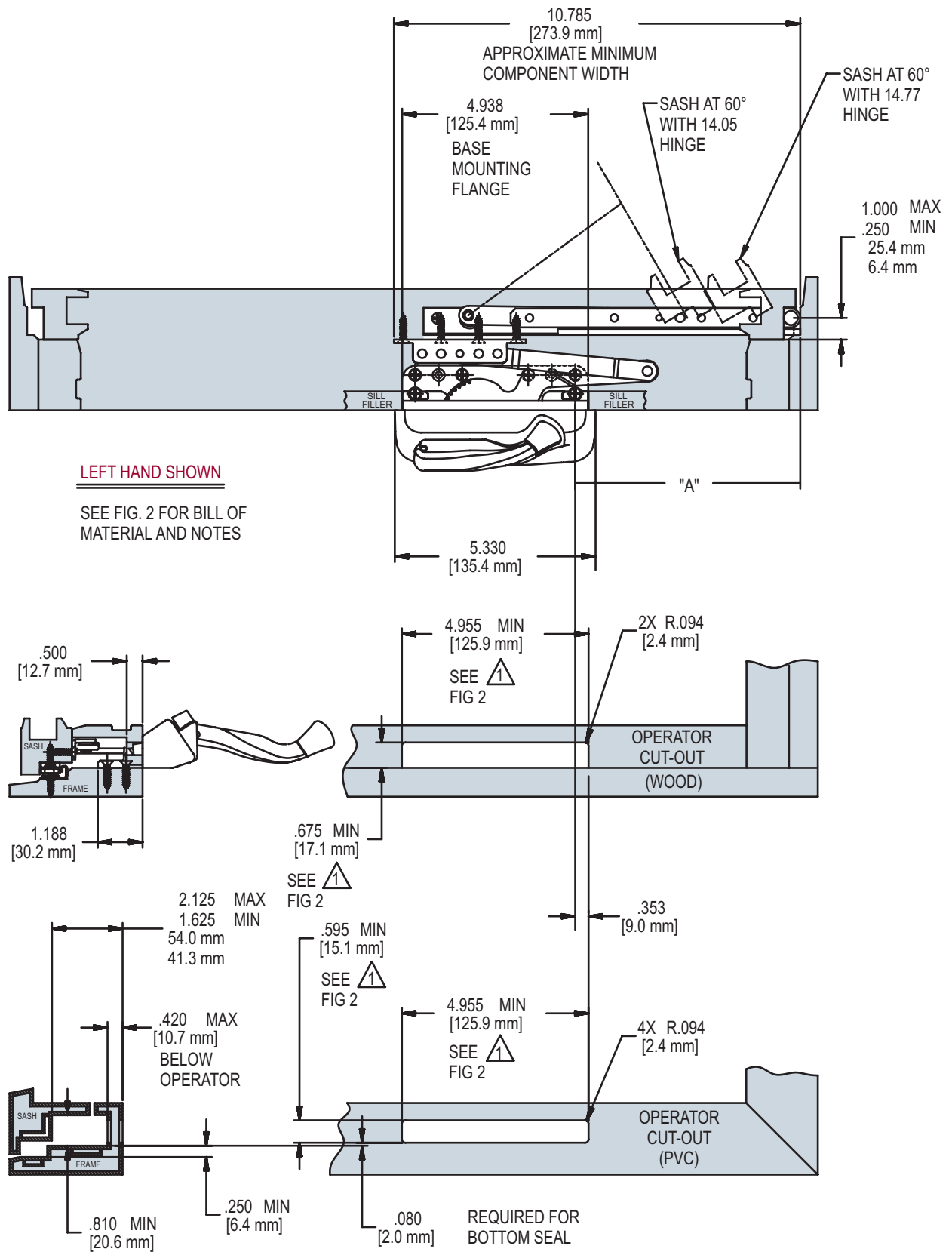
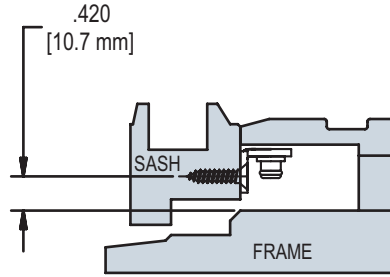


**FIG. 1 APPLICATION OF ENCORE REVERSE DYAD OPERATOR
(SILL MOUNT VERSION)**

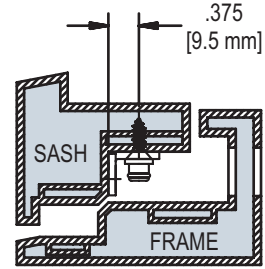


ENCORE™ REVERSE DYAD OPERATOR (SILL MOUNT)

FIG. 2 APPLICATION OF ENCORE REVERSE DYAD OPERATOR CONTINUED (SILL MOUNT VERSION)



11674.XX
BRACKET PLACEMENT



11674.XX
BRACKET PLACEMENT

HARDWARE SHOWN FOR LEFT HAND WINDOW, SEE FIG.1	
PART NUMBER	DESCRIPTION
50.80.00.XXX	REVERSE DYAD OPERATOR
11674.XX	STUD BRACKET
14.05.00.XXX	HINGE
12616.XX	TANGO HANDLE/COVER PACK
32658	GASKET (PVC)

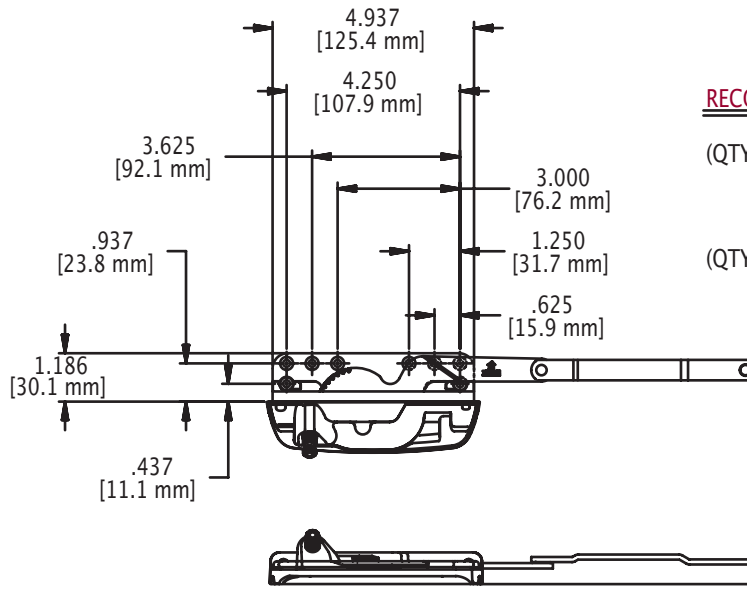
HINGE	"A"
14.05.00.XXX	5.973 [151.7 mm]
14.77.00.XXX	5.532 [140.5 mm]

NOTES:

1. HOLD THIS DIMENSION AS CLOSE TO THE MINIMUM AS MANUFACTURING TOLERANCES ALLOW. A CLOSE FITTING CUT-OUT HELPS TO STABILIZE THE OPERATOR AGAINST ROCKING
2. GASKET 32658 IS REQUIRED ON PVC AND METAL PROFILES FOR AN IMPROVED AIR AND WATER SEAL
3. HANDLE/COVER PACK IS OPPOSITE HAND ON ENCORE DYAD OPERATOR. EXAMPLE:
LH ENCORE REVERSE DYAD OPERATOR REQUIRES A RH HANDLE/COVER

**FIG. 3 ENCORE REVERSE DYAD OPERATOR
(SILL MOUNT VERSION)**

STAINLESS STEEL VERSION AVAILABLE



RECOMMENDED SCREWS:

(QTY 6)(PN 19240.XX)#8 X 1 FLAT HEAD
SHEET METAL SCREW (SEE TRUTH TIPS
FOR MORE INFORMATION)

(QTY 2)REAR MOUNT:8-32 X 3/8 PAN HEAD
MACHINE SCREW PN 19545.XX

50.80.XX.011 LEFT HAND SHOWN

50.82 REAR MOUNT
VERSION AVAILABLE

FIG. 4 ENCORE TANGO HANDLE/COVER 12616.XX(RH) (SHOWN) 12614.XX(LH)

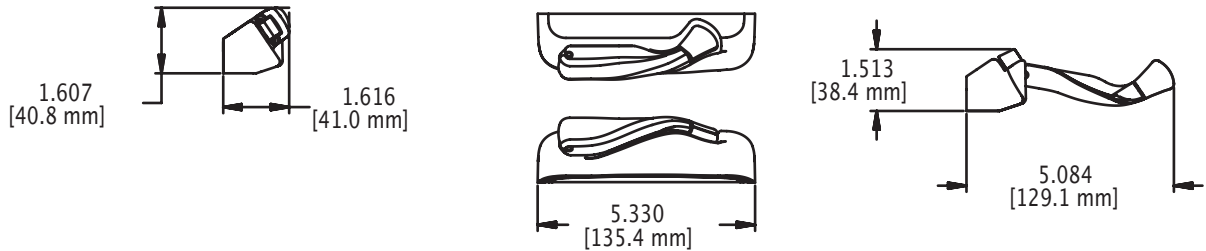


FIG. 5 BACK PLATE 21969.92

FOR USE WITH
50.82 REAR MOUNT
VERSION ONLY

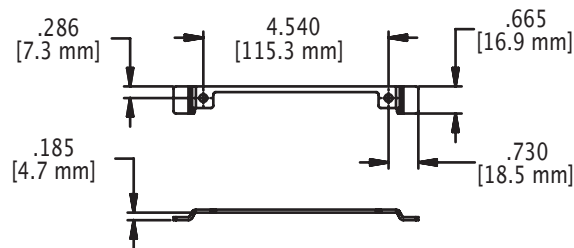
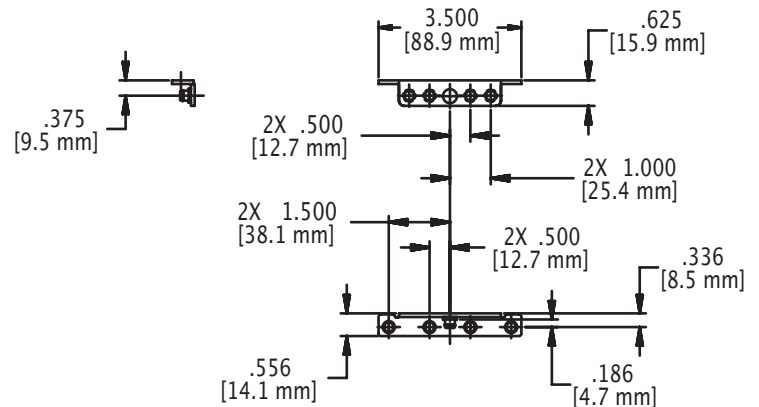


FIG. 6 STUD BRACKET 11674.XX(NON-HANDED)

STAINLESS STEEL VERSION AVAILABLE



RECOMMENDED SCREWS:

(QTY 4)(PN 19240.XX)#8 X 1 FLAT HEAD
SHEET METAL SCREW (SEE TRUTH TIPS
FOR MORE INFORMATION)